

Date: Wednesday, 16/04/2008 3:24:31 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3579-042 - DECALS
 Job Number : 38624
 Estimate Number : 10804
 P.O. Number : Part Number : D3579042
 This Issue : 16/04/2008 S.O. No. : Drawing Number : ECN 989
 Prsht Rev. : NC Project Number :
 First Issue : // Type : SMALL /MED FAB Drawing Revision :
 Previous Run : 38617 Material :
 Written By : Due Date : 23/04/2008 Qty: 1 Um: Each
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

REMOVE FROM STOCK:

D3579-042 B B32111

APPLY DECAL D3569 B D3569-2 B32085
 PER DRWG D3579 REV.C

X28

2.0 D35691 Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Decal

N/A ml 08/04/17

3.0 D35692 Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Decal

28 + 4

B32085

ml 08/04/18

PTD
 AND
 LAB
 P&E

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/18 K28

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RETURN TO STOCK
 USING ORIGINAL B/N

Rec'd 18 (28)

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/21 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

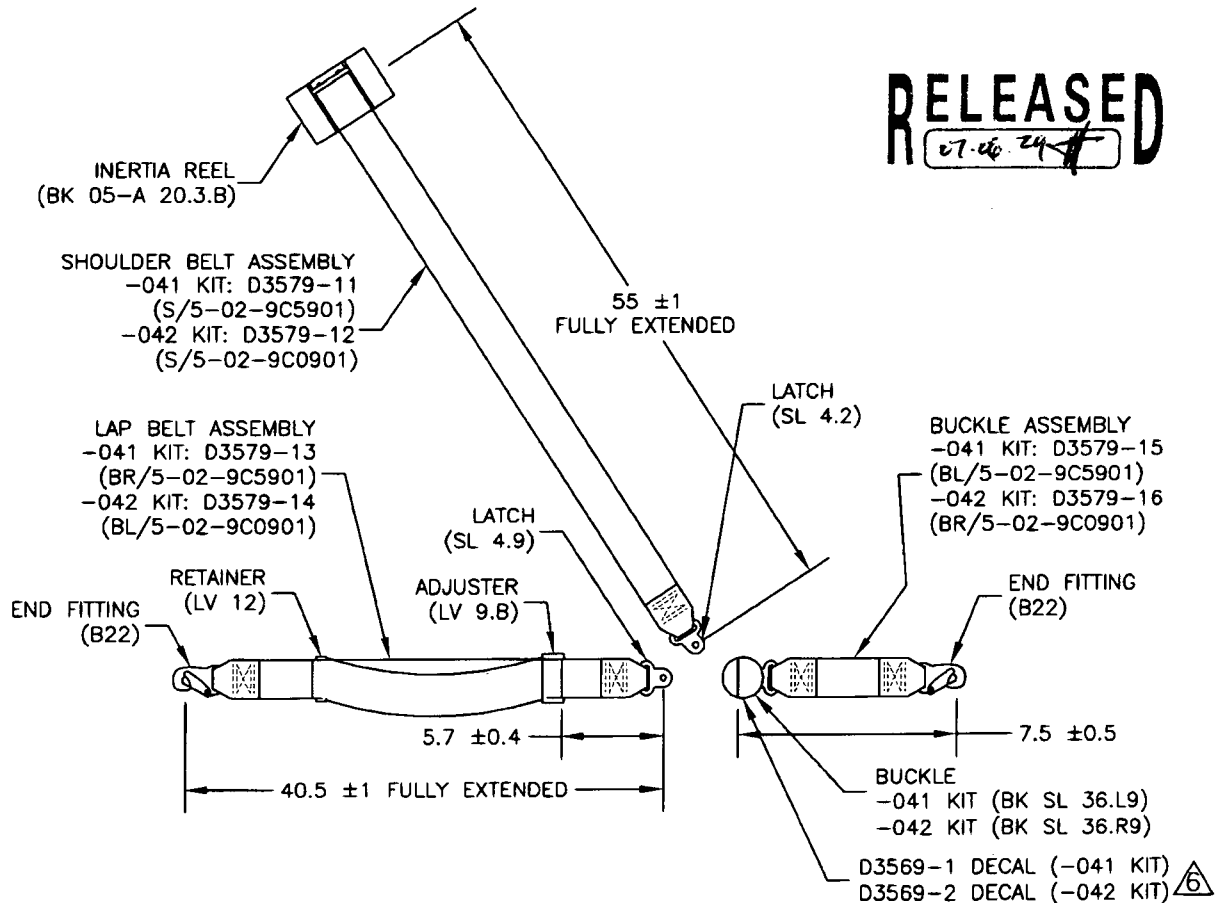


MF 08-04-21

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:


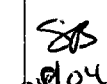
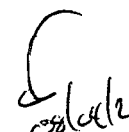

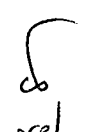
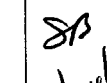


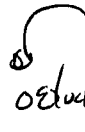
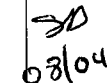
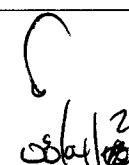

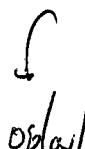
- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3579-042 PAR #: N/A Fault Category: Prod / FAB ASS ^{made small} NCR: (Yes) No DQA: D Date: 08/04/18
D412-702-101 QA: N/C Closed: A Date: 08/04/25

NCR: <u>38624</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/04/18	#30	4 labels were damaged Due to the adhesive not adhering.		Scrap and replace face (Qty x4) B# <u>37085</u>	 08/04/18	 08/04/18	 08/04/18	 08/04/18
				writing for <u>ML</u> due to laziness for not getting an NCR form. Retrain Employee to fill out NCR Form correctly.	 08/04/18	 08/04/18	 08/04/18	 08/04/18
					 08/04/18	 08/04/21	 08/04/18	 08/04/18

NOTE: Date & initial all entries